



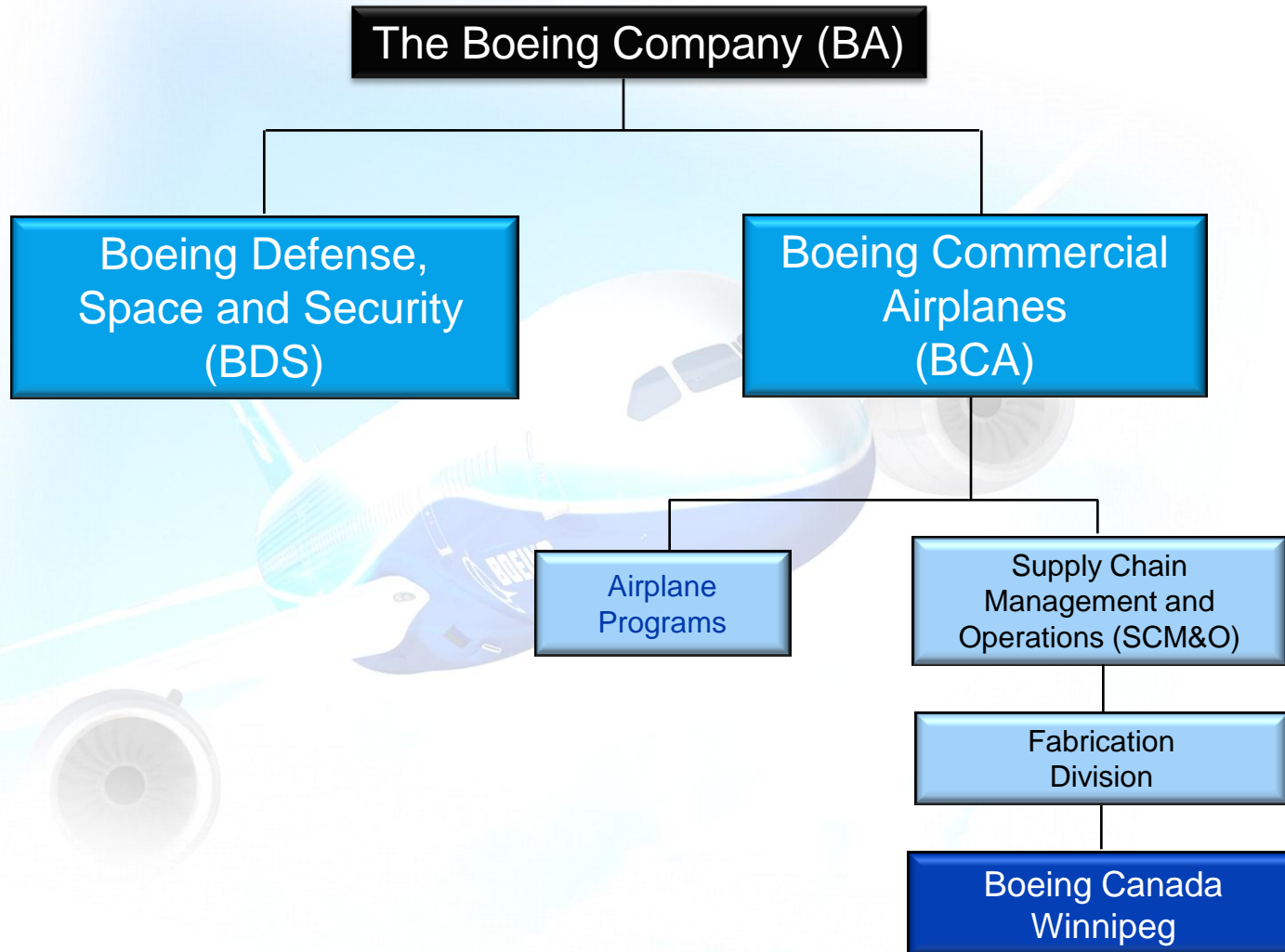
Welcome to Boeing Canada Winnipeg

Fabrication Division
Commercial Airplanes

Site Overview

2012

The Boeing Company Reporting Structure



Boeing Commercial Airplanes

Fabrication Strategy

- **Be globally positioned, locally integrated**
- **Value relationships**
 - Build trust based partner relationships
- **Lead innovation in production system technologies**
 - Create, develop, stabilize, source and protect
- **Utilize “one company” enterprise strengths**
 - Leverage scale, knowledge, capability and brand

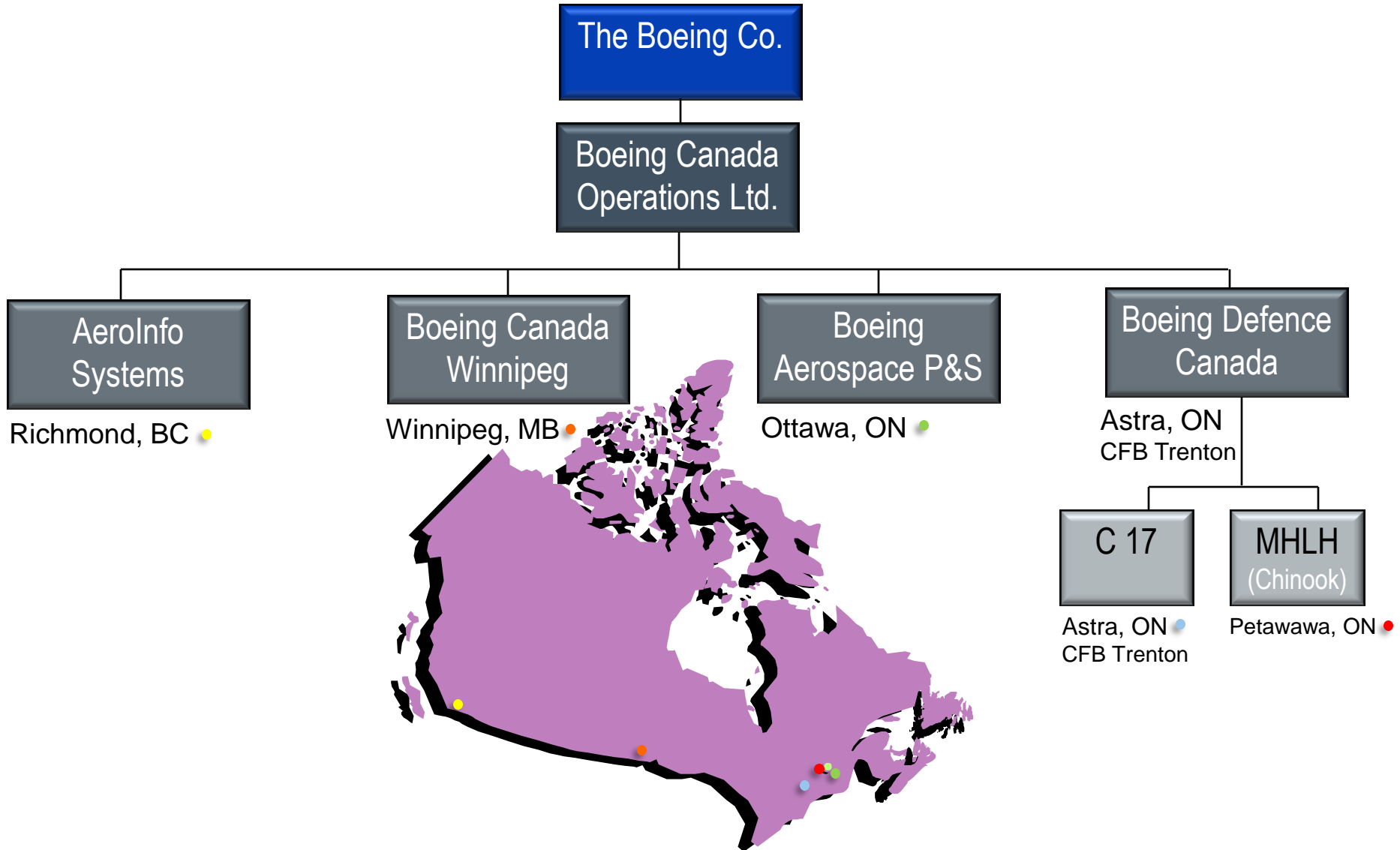
Leveraging capability



Boeing Canada Operations Ltd.



Boeing Canada Operations Ltd. Organization



Boeing Canada Winnipeg

Our History



1971

- Boeing Winnipeg opens 72K ft² facility at Murray Park Rd
- 57 employees
- \$3.5 M Boeing aircraft structural fiberglass plant



1980s

- Work packages on 737, 767 engine strut fairings and 747-400 WTBF
- Lease 96K ft² facility on Plymouth Ave
- 1,000+ employees



1990s

- Expand facility second time to 520K ft² with "Phase III"



2000s

- Lease two more facilities – Saskatchewan Ave with 96K ft² and Redwood Ave with 114K ft²
- Employees surpass 1,550+
- Expand facility by 21K ft² for Autoclave #6

1970

1980

1990

2000

2010



- Low complexity fabrication
- 747 Wing Closeout Panels



- Higher level of complexity and integration of purchased hardware
- Engage in Military target programs



- Develop 777 design build team and 737 integrated product team



- Major investment in automated processing equipment
- Tier 1 Partner to design and build 787 WTBF
- Deliver first 787 assemblies in 2007

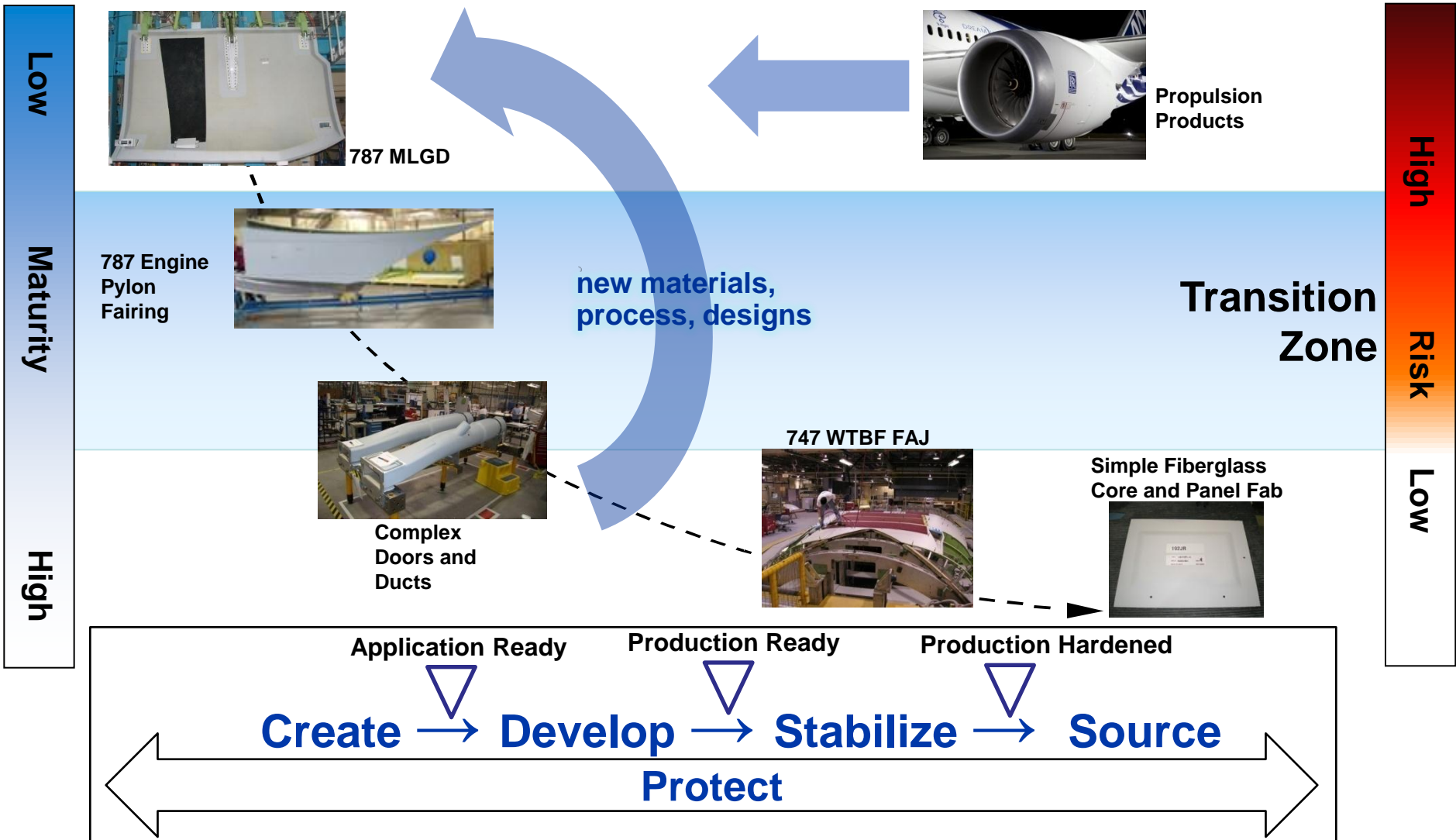


1970s

- 700 employees
- Site expands to 130K ft² "Phase II"
- Higher complexity work: 727, 737, 747 SP WTBF
- Diversify into acrylic bathware

2016
The Boeing Co.
marks **100 years.**

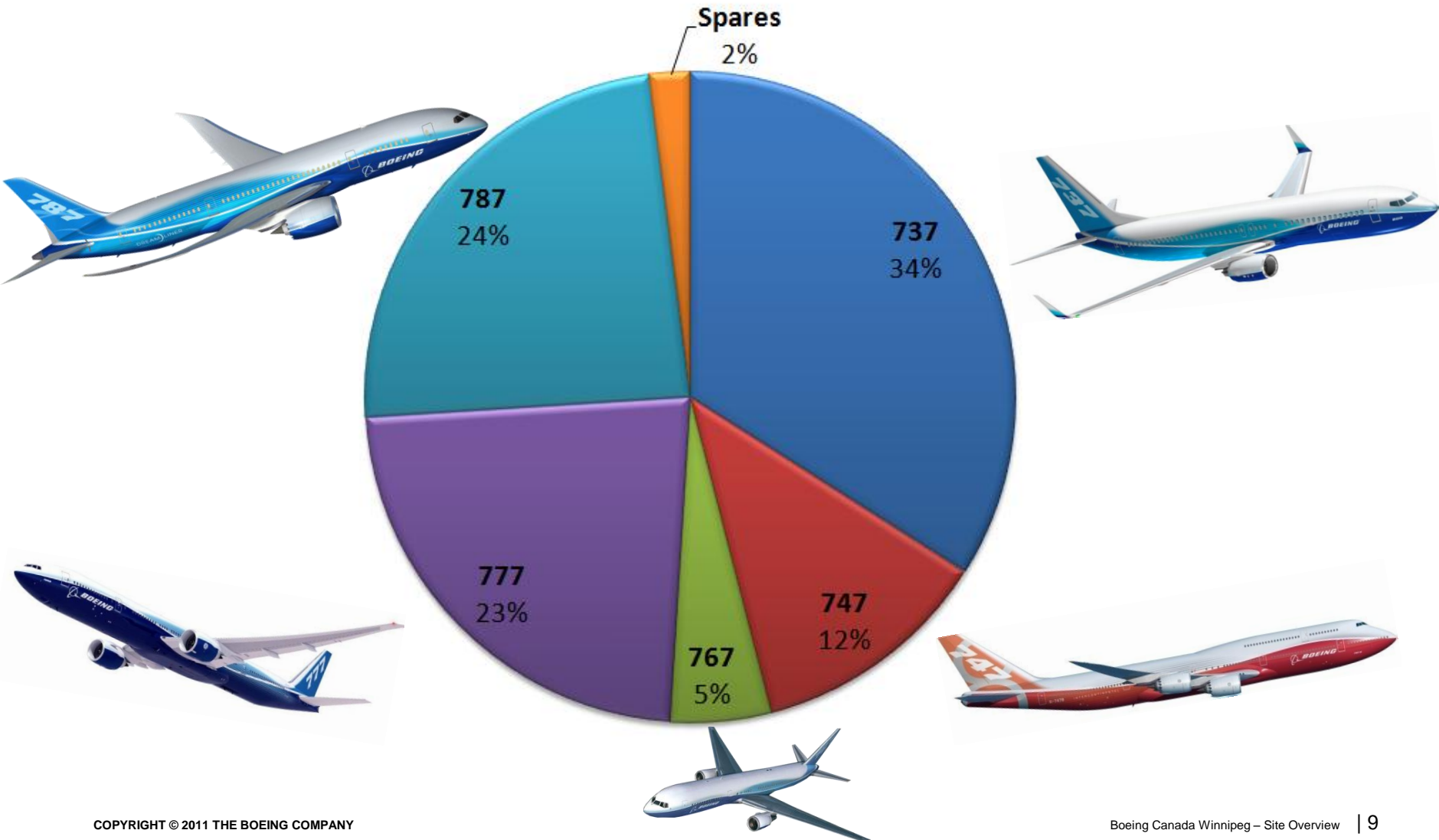
Boeing Canada Winnipeg Strategy Flow Model



Boeing Canada Winnipeg

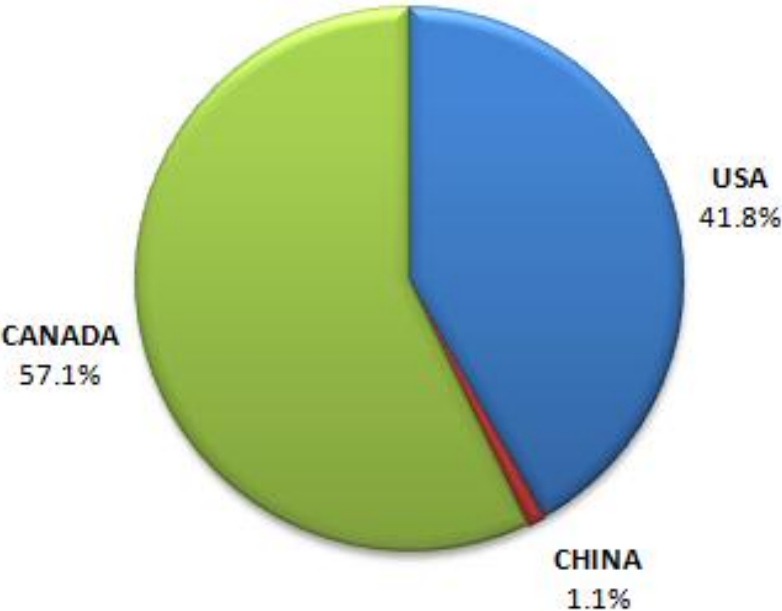
Our Business Partners

Sales by Airplane Program

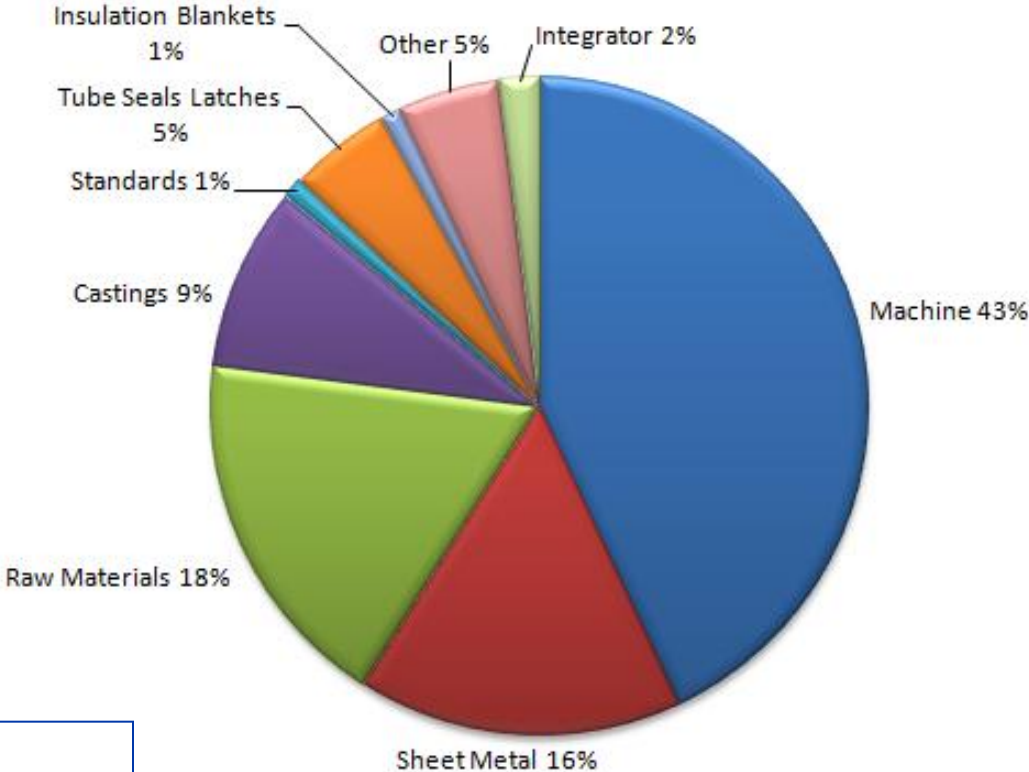


Boeing Canada Winnipeg Supplier Management Strategy

Expenditures by Country



Total Production % of Spend by Commodity



Key Suppliers Production	
▪Raw Materials/Seals/Tubes/Other	23
▪Standards/Fasteners	8
▪Machine & Sheet Metal	45
▪Boeing Internal	2

